

- CE and cUL[®] marked
- 100K KA Short Circuit Current (SCCR) tested
- Internal fuse on complete product range
- OLED display for easy diagnostic & configuration
- All firing & control mode types known
- RS485 std and most popular field bus available

POWERED BY INNOVATION



REVO THE THYRISTOR EVOLUTION From 3,5 to 2100A



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PRODUCT CATALOG

REVO S FAMILY from 3,5 to 800A

- The family is available in 1-2-3 phase Units
- Nominal voltage 480-600-690V
- Input: SSR or analog Inputs
- Firing: burst firing (fast zero crossing)
- Heater Break: Alarm to diagnostic partial or total load failure and thyristor short circuit
- Its features are able to satisfy the simple application where the communication is not required
- Fuse and fuse holder up to 40A
- Fixed fuses from 60 to 800A
- Internal fuses reduce your labor and dimension of cabinet
- 100 KA short circuit current (SCCR) tested
- CE and cUL approved see pages 12-13





REVO C CONNECT a real universal unit from 30 to 800A

- REVO C is a communicating family with following main features
- Capability to drive 1 phase or 3 phase loads using 1-2 or 3 leg
- Nominal voltage 480-600-690V
- 100 KA short circuit current (SCCR) tested
- Fuse and fuse holder up to 40A
- Fixed fuses from 60 to 800A
- Internal fuses reduce your labor and dimension of cabinet
- All the most popular FieldBus mounted on internal unit board
- All input signal selectable via PC or OLED display
- All Firing types selectable with capability to switch from one firing to another one while the unit is controlling power to the load
- All Control Mode / Feed Back selectable while the unit is working
- CE and cUL approved see pages 12-13



REVEX FAMILY from 30 to 280A

REVEX has been designed with these targets:

- Price positioning between REVO S and REVO C
- High performance with precision features equal or less than 1%
- Very high flexibility able to guarantee the migration from obsolete to New products with compatibility in term of dimension and wiring and with better performances
- REVEX is a real univeral unit where you can select:
- Input signal in digital mode
- Firing mode: Single cycle, half cycle, burst, phase angle, delayed triggering, different types of adjustable ramp
- Control Mode (V, V₂, I, I₂, VxL)
- Communication RS485 with Modbus® protocol standard
- Two Analog input
- Two Digital input
- USB port to program REVEX, should you ever need to re-program from your ordered configuration
- With the units already programmed you can simply switch and go on
- Save money and time straight out the box without the need to read a long manual
- · Save money with REVEX and only pay for functionality you need



REVO C EXTENDED from 1100 to 2100A

- REVO C Extended is an extension of REVO C
- The circuit board and its features are exactly the same of REVO C (see description on left side)
- The board is fisically different and suitable to be mounted on the right side with plug in connection
- Key pad with OLED display is mounted and on it where is possible to see power, current and voltage
- to set and to read all parameters

to read alarms and messages in different languages

• The firing are the same of smaller units from 30 to 800A but some of them are skipped and not suggested by MESA because dangerous with high current ex 2100A

We don't suggest to use very fast firing like half cycle or single firing because can create problems for noise and electromechanical efforts on cables and copper bars

- Nominal voltage 480-600-690V 50 or 60 Hz
- Auxiliary voltage 90-265V with 20 VA power consumption
- Two thermal alarm are available on each phase. These sensors are positioned on heat sink and can be activated by overcurrent or overtemperature inside the cabinet.

Thermal switch 1 just with warning with message on OLED display. tThermal switch 2 Stop and alarm of the unit.

- · Very generous ventilation has been provided with two fans for each phase
- For other features and coding see pag 12 of REVO catalog





MULTICHANNEL THYRISTOR UNIT

MESA has a wide product range able to cover application from 30 to 2100A.

We cover also small amperage from 3,5 to 25A.

This is because there are applications with high number of zones like:

- Thermoforming for plastic
- Thermoforming for glass
- Infrared short waveform

Where is necessary to reduce wiring labor and space of the cabinet.

In addition our multichannel Units can operate with power control optimization, where the pick power is closed to average power value and power factor is close to 1 (in this mode you save money on your energy bill).

The dimensions are very small.

The communication from PLC or multiloop is done from PLC central processing unit directly to the REVO PN input. This avoid to use all PLC output modules.

REVO PN multichannel thyristor units

- Designed specifically for industrial multi-zone applications, REVO PN can be configured to control between 4 and 24 channels/zones. Typically each zone is sized for 25A but by using the front panel connector, loads of up to 210A can be connected. Important power control functionality is offered by REVO PN including:
- Elimination of power overshoot
- Power factor maintained close to 1
- Keeps your instantaneous power within the limits of your electricity supply contract
- Stay connected with the most popular Field Bus protocols
- Eliminate use of PLC output modules by using comms for power to CPU connections
- Alarm notification per zone of heater break and thyristor short circuit
- Product footprint for 24 zone package 60% less than using standard thyristor stacks
- Dramatic savings with less wiring & smaller cabinet enclosures
- REVO PN's considered design not only helps you save start-up costs but ensures you keep on saving money throughout the products lifetime.
- This solution includes electronic circuit control and up to 24 thyristor mounted inside.





REVO PC power controller

- Multi channel power control
- Suitable to communicate with PLC & Multiloop
- Dedicated to solve applications
- Space & wiring reduction
- Most popular Field Bus available
- CE EMC and cUL® listed
- Elimination of power overshoot
- Power factor maintained close to 1
- Power control optimization
- When loads are very small from 3,5 to 7A
- REVO-PC can be connected with REVO-SX below



REVO SX specification

- This unit is available in three version as in drawing below
- Each unit includes Fuse and Fuse holder, thyristor and heat sink with its own firing circuit
- Zero crossing firing
- Insulated input
- LED for on off status indication
- LED fr fuse failure indication
- Plug in connection for auxiliary and power terminations
- Small dimensions: Width 36 mm, depth 86 mm, height 121 mm
- Din rail mounting or screw mounting
- REVO SX can be used in applications with many zones and low power as thermoforming, blow moulding and hot runners

Diagram of control connection 4x3,5A



Diagram of control connection 3x4,5A



Diagram of control connection 2x7A





GLOSSARY

ZERO CROSSING ZC

ZC firing mode is used with the logic output from a temperature controller and so the thyristor operates like a contactor. The cycle time is performed by the temperature controller. Zero crossing minimizes interferences as the thyristor unit switches ON-OFF at zero voltage.



BURST FIRING BF

This firing is performed digitally within the thyristor unit at zero volts, producing no EMC interferences. Analogue input is necessary for BF and the number of complete cycles must be specified far 50% power demand. This value can be between 1 and 255 complete cycles, determining the speed of firing. When 1 is specified, the firing mode becomes Single Cycle (SC).



Soft Start + Burst Firing now availabe as an option at 1 PH and 3 PH.

SINGLE CYCLE SC

SC is the fastest zero crossing switching method. At 50% input signal, one cycle is ON and one cycle is OFF. At 75%, 3 cycles are ON and one cycle is OFF. If power demand is 76% the unit performs the same as for 75% but every time the unit switches ON the microprocessor divides 76/75 and memorises the ratio. When the sum is one the unit delivers one cycle more to the load. With this firing it is necessary to have analogue input.



HALF CYCLE

This is a super fast firing used with short infrared elements to avoid flickering and harmonic generated by phase angle firing.

HALF CYCLE Quick-Tark-mode for fast thermal load (IR beams)



DELAYED TRIGGERING DT

Used to switch the primary coil of transformers when coupled with normal resistive loads (not cold resistance) on the secondary, DT prevents the inrush current when zero voltage (ON-OFF) is used to switch the primary. The thyristor unit switches OFF when the load voltage is negative and switches ON only when positive with a preset delay for the first half cycle.



PHASE ANGLE PA

PA controls the power to the load by allowing the thyristor to conduct for part of the AC supply cycle only. The more power required, the more the conduction angle is advanced until virtually the whole cycle is conducting for 100% power. The load power can be adjusted from 0 to 100% as a function of the analogue input signal, normally determined by a temperature controller or potentiometer, PA is normally used with inductive loads.



FEEDBACK/CONTROL MODE

Supply voltage fluctuations changes the power to the load. To overcome this effect the voltage supplied to the load is measured and compared with the power demand from the controller.

The error signal is used to automatically hold the power at the value requested.

Three types of control mode are available:

Voltage control mode, where the input signal is proportional to the voltage output (voltage f/b).

Current control mode, where the input signal is proportional to the current output (current f/b).

Power control mode, where the input signal is proportional to the power output (power f/b).

As an option it is possible to transfer control mode from voltage to power via a simple digital command.



CONNECTIVITY AND CONFIGURATION



READ	WRITE
Set Point	Set Point
Alarm	Configuration Parameters
Voltage	
Power	
Current	
Heater Break Alarm	
SCR Short Circuit Alarm	

HOW TO USE THE GENERAL CATALOG





SELLING PRICE VS FEATURES



APPLICATIONS

PLASTIC:	Extrusion, Injection Molding, Vulcanization, Forming
GLASS:	Feeder, Windscreen Bombing, Float Plant
SEMICONDUCTOR:	Crystal Pulling, Spreading Furnaces
AUTOMOTIVE:	Paint Drying, Polymerization
HEAT TREATMENT:	Sintering, Vacuum Furnaces
MATERIAL TEST:	Climatic Chamber, Shock Chambers
LIFE SCIENCES:	Sterilization, Laboratory Furnaces
FOOD & BEVERAGE:	Sterilization, Cooking, Drying System







APPLICATION GUIDE FOR THYRISTOR UNIT SELECTION

APPLICATION GUIDE	LOAD TYPE	MODEL CURRENT RANGE		N. OF UNITS	PHASE CTRL
		REVO SSR	It depends on heat sink	1	1
	Normal resistance infrared medium and long waveform	REVO S 1PH	30-800A	1	1
		REVO C 1PH	30-2100A	1	1
	Quartz lamp infrared short waveform	REVO C 1PH	30-2100A	1	1
	Molibdenum, Tungstenum, Kanthal® super, Platinum	REVO C 1PH	30-2100A	1	1
(v	Silicon carhide elements	REVO S 1PH	30-800A	1	1
		REVO C 1PH	30-2100A	1	1
	Transformers coupled with normal resistance	REVO C 1PH	30-2100A	1	1
	Transformers coupled with cold resistances (Kanthal® super)	REVO C 1PH	30-2100A	1	1
	Normal Peristance	REVO S 2PH	30-800A	1	2
		REVO C 2PH	30-2100A	1	2
		REVO S 3PH	30-500A	1	3
		REVO C 3PH	30-2100A	1	3
	Silicon carbide elements	REVO C 3PH	60-2100A	1	3
	Molibdenum, Tungstenum, Kantal® Super, Platinum, Quartz lamp infrared short waveform	REVO C 3PH	60-2100A	1	3
	Three phase transformer	REVO C 3PH	60-2100A	1	3
	Three phase normal load resistance	REVO S 3PH	30-800A	1	3
	with open delta connection	REVO C 1PH	30-2100A	3	3
	Cold resistance	REVO C 1PH	30-2100A	3	3

 $\label{eq:control_MODE:} \quad V = Voltage \ feedback \qquad V^2 = Square \ voltage \ feedback$

	SI F	UGGE OR Y	STED	FIRING MODE			отне	R FEA	URES	SIZING		NOTE		
ZC	HC	SC	BF	BF Simplified	S+BF	DT	PA	CL	Control	V	I			
•				•								For general resistance applications with low variations		
٠				•						V	P	For low inertia loads use Single Cycle (SC)		
	•	•					•		V²	- 	v	or Phase Angle (PA). For Infrared Short it's also available Half Cycle that is a very Fast Firing		
							•	•	2	v	- <u>P</u>	These resistances change with temperature but have low variations with age. Starting current with cold elements can be 16 times nominal current (Kanthal® super). Infrared lamp short waveform can reach 8 time nominal current.		
			•				•		V to Vxl	v	 	These resistances change value with temperature and age and value at the end of element life is 4 times the initial value. Constant power regulation is necessary with V to VxI Transfer.		
						•			Vxl	V	P Vcosø	Transformers and inductors have inrush current on start up. Phase Angle plus Soft Start and current limit are required. To switch the transformer ON-OFF, use DT firing that will automatically switch ON-OFF when current value is at zero.		
							•	•	l ²	V	P Vcosø	Use Phase Angle + Current Limit		
•				•						V	<u>Р</u> 1.73V	Revo S - Revo C 2PH are suitable to control resistive loads with delta		
			•						Vxl	V	P 1.73V	or star connection without neutral.		
•			•	•					VxI	<u>V</u> 1.73	P 1.73V	Three phase load with star plus neutral connection must be controlled on the three phases.		
							•		V to Vxl	V		On three phase silicon carbide elements VxI feedback is suggested to have a constant power control. This is necessary to compensate resistance change with temperature and age. Resistance value at the end of element life is 4 times the original value. With Revo C use BF firing and Power Limit.		
							•	•	l ²		1.73V	These resistances change with temperature but have low variations with age. Start up current with cold elements can be many times the nominal current value. In this case it is necessary to use Phase Angle + Current Limit.		
							•	•	 2	v	P 1.73Vcosø	Three phase Revo C units are specially designed to drive three phase transformers coupled on secondary with normal or special resistive loads.		
•				•							5			
							•	•	2	V	- P - 3V			
							•	•	2	v	<u>Р</u> 3V	Open delta can be driven by three phase unit.		



FEATURES COMPARISON

		BASIC PRODUCTS WITHOUT COMMUNICATION						
	DESCRIPTION	REVO S 1PH	REVO S 2PH	REVO S 3PH	REVEX 1PH			
	CODE	RS1	RS2	RS3	RX1			
Z Ŀ.	Max voltage 480V	•	•	•	•			
MAI	Max voltage 600V	•	•	•	•			
	Single phase	•			•			
AD (PE	3 phase load star no neutral or delta		•	•				
3 5	3 phase load star with neutral			•				
	SSR 4:30VDC	•	•	•	•			
PUT	4:20 mA	0	0	0	•			
Z	0:10 Vdc Potentiometer	0	0	0	•			
	Zero crossing	•	•	•	•			
	Half Cycle				•			
Q	Single Cycle				•			
IRIP	Burst firing semplified 4-8-16 Cycles at 50% (2)	•	•	•	•			
ш	Delayed triggering				•			
	Phase Angle				•			
ш	No Feed Back	•	•	•	•			
OD	Voltage				•			
Z L	Voltage Square				•			
TRO	Current Square				•			
NO	Power Vxl				•			
	Transfer from V to Vxl or I to Vxl				0			
NOI	Heater break Alarm HB	0	0	0	•			
TAC	Logging							
	Totalizer (Energy)							
loc	PC Configurator Software (Line analizer Free of Charge)				•			
E								
<u>.</u> .	N°1 Modbus® RTU				•			
MM	N°2 Modbus® RTU				0			
8	N°1 Profinet [®] + N°1 Modbus [®] RTU				0			
	N°1 Modbus® TCP + N°1 Modbus® RTU				0			
	DESCRIPTION	REVO S 1PH	REVO S 2PH	REVO S 3PH	REVEX 1PH			
	SIZE / Approval	SIZE / Approval	SIZE / Approval	SIZE / Approval	SIZE / Approval			
	30	SR3-SR6/CE-cUL	SR4-SR7/CE-cUL	SR5-SR8/CE-cUL	SR6/CE			
	35	SR3-SR6/CE-cUL	SR4-SR7/CE-cUL	SR5-SR8/CE-cUL	SR6/CE			
	40	SR3-SR6/CE-cUL	SR4-SR7/CE-cUL	SR5-SR8/CE-cUL	SR6/CE			
	75	SKIZ/CE-COL (S)	F/SR15/CL=CUL (5)	F/SR16/cUL	JIZ4/CL			
	90	F/SR15/CE-cUL (3)	F/SR15/CE (3)	F/SR17/CE (3)	F/SR24/CE			
	120	F/SR15/CE-cUL (3)	F/SR16/CE-cUL (4)	F/SR17/CE-cUL (4)	F/SR15/CE			
	150	F/SR15/CE-cUL (3)	F/SR16/CE-cUL (4)	F/SR17/CE-cUL (4)	F/SR15/CE			
	180	F/SRI5/CE-cUL (3)	F/SRI6/CE-cUL (4)	F/SRT//CE-cUL (4)	F/SRI5/CE			
⊢	280	F/S10/CE	F/2xS10/CE	1/3K1/CE COE (4)	F/S10/CE			
SEN	300	F/S12/CE-cUL	F/S14/CE-cUL	F/S14/CE-cUL				
URF	350			F/S14/CE-cUL				
0	400	F/S12/CE-cUL	F/S14/CE-cUL	F/S14/CE-cUL				
	450	E/S10/CE all	F/S14/CE-cUL	F/S14/CE-cUL				
	600	F/S12/CE-CUL	F/S14/CE-CUL F/S14/CE-CUL	F/ 314/CE-CUL				
	700	F/S12/CE-cUL	F/S14/CE-cUL					
	800	F/S15/CE	F/S16/CE	F/S17/CE				
	1100							
	1400							
	1600							
	2100							

• STANDARD ○ OPTION SIZE See next page F Fan Air Cooling; nothing before SIZE: Natural Air Cooling (1) cUL® Approval is for Voltage ≤ 600V

THYRISTOR UNITS	FULLY CONFIGURAT	ION WITH COMMUNI	CATION			
REVEX 2PH	REVEX 3PH	REVO C 1PH	REVO C 2PH	REVO C 3PH	DESCRIPTION	
RX2	RX3	RC1	RC2	RC3	CODE	
•		•	•	•	Max voltage 480V	z Ļ:
•		•	•	•	Max voltage 600V	/or
		•	•	•	Max voltage 690V (1)	22
		•			Single phase	۵ ш
•			•		3 phase load star with neutral	ΔA
	•	• (5)		-	3 phase load open delta	
•	•	•	•	•	SSR 4:30VDC	
•	•	•	•	•	4:20 mA	L L
٠	•	•	•	•	0:10 Vdc	N
•	•	•	•	•	Potentiometer	
•	•	•	•	•	Zero crossing	
		•			Half Cycle	
		•			Burst firing	ų
		-		-	Burst firing semplified 4-8-16 Cycles at 50% (2)	RIP
		•		•	Delayed triggering	Ē
		•		•	Phase Angle	
		•		•	Soft Start	L
•	•	•	•	•	No Feed Back	В
•	•	•	•	•	Voltage	10
•	•	•	•	•	Voltage Square	2
					Current Square	8
•	•	•	•	•	Power Vxl	- No
0	0	•	•	•	Transfer from V to Vxl or I to Vxl	Ŭ
•		0		0	Current limit	z
	0	0	0	0	Heater break Alarm HB	2
		0	0	0	Logging	L L O
		0	0	0	lotalizer (Energy)	
•	•	•	•	•	PC Configurator Software (Line analizer Free of Charge)	TOOLS
•	•	•	•	•	N°1 Modbus® RTU	, F
0	0	0	0	0	N 2 MODDUS® KTU	M
0	0	0	0	0	N°1 Profinet [®] + N°1 Modbus [®] RTU	ö
0	0	0	0	0	N°1 Modbus® TCP + N°1 Modbus® RTU	
REVEX 2PH	REVEX 3PH	REVO C 1PH	REVO C 2PH	REVO C 3PH	DESCRIPTION	
SIZE / Approval	SIZE / Approval	SIZE / Approval	SIZE / Approval	SIZE / Approval	SIZE / Approval	
SR9/CE	SR10/CE	SR9/CE	SR10/CE-cUL	SR11/CE-cUL	30	
SR9/CE	SR10/CE	SR9/CE-cUL	SR10/CE-cUL	SR11/CE-cUL	35	
SR9/CE	SR10/CE	SR9/CE-cUL	SR10/CE-cUL	SR11/CE-cUL	40	
SR25/CE	F/SR26/CE	SR12/CE-cUL (3)	SR13/CE-cUL (3)	SR14/CE-cUL (3)	60	
					75	
F/SR25/CE	F/SR26/CE	F/SR15/CE-cUL (3)	F/SR16/CE-cUL (3)	F/SR17/CE-cUL (3)	90	
F/SR16/CE	F/RS17/CE	F/SR15/CE-cUL (3)	F/SR16/CE-cUL (4)	F/SR17/CE-cUL (4)	120	
F/SR16/CE	F/RS17/CE	F/SR15/CE-cUL (3)	F/SR16/CE-cUL (4)	F/SR17/CE-cUL (4)	150	
F/SR16/CE	F/RS17/CE	F/SR15/CE-cUL (3)	F/SR16/CE-cUL (4)	F/SR17/CE-cUL (4)	180	
F/SR16/CE	F/RS17/CE	F/SR15/CE-cUL (3)	F/SR16/CE-cUL (4)	F/SR17/CE-cUL (4)	210	
F/2xS10/CE					280	F
		F/S12/CE-cUL	F/S14/CE-cUL	F/S14/CE-cUL	300	REI
					350	L N
		F/S12/CE-cUL	F/S14/CE-cUL	F/S14/CE-cUL	400	0
			F/S14/CE-cUL	F/S14/CE-cUL	450	
		F/S12/CE-cUL	F/S14/CE-cUL	F/S14/CE-cUL	500	
		F/S12/CE-cUL	F/S14/CE-cUL	F/S17/CE	600	
		F/S12/CE-cUL	F/S14/CE-cUL	F/S17/CE	700	
		F/S15/CE	F/S16/CE	F/S17/CE	800	
		F/SR18/CE	F/SR19/CE	F/SR20/CE	1100	
		F/SR21/CE	F/SR22/CE	F/SR23/CE	1400	
		F/SR21/CE	F/SR22/CE	F/SR23/CE	1600	
		F/SR21/CE	F/SR22/CE	F/SR23/CE	1800	
		F/SR21/CE	F/SR22/CE	F/SR23/CE	2100	<u> </u>





S10 H 350 x W 120 x D 230 - 5,50 kg

²x\$10 H 350 x W 240 x D 230 - 11,00 kg





S11 H 440 x W 137x D 270 - 10,5kg.



S15 H 560 x W 137x D 270 - 10,5kg.



S12 H 520 x W 137 x D 270 - 15kg.



S13/S14 H 440/520 x W 262 x D 270 - 18/22kg.



S17 H 560 x W 411 x D 270 - 31,5kg.



SR18 H 550 x W 329 x D 347 - 27kg.



S16 H 560 x W 275 x D 270 - 21kg.

SR19 H 550 x W 523 x D 347 - 49kg.



SR20 H 550 x W 717 x D 347 - 72kg.



SR21 H 640 x W 329 x D 347 - 32/40kg.



SR22 H 640 x W 523 x D 347 - 59/75kg.



SR23 H 640 x W 717 x D 347 - 86/110kg.

NOTES:

From SR9 to SR17 The thyristor unit are represented with OLED Display Std for REVO C family

The REVO S Family have a blind frontal unit.

OLED Digital Display is available to read Voltage, Current and Power HB alarm has been selected.

Sizes from 18 to 23 represented REVO C Extended Family; Standard version is without plastic IP2O that is available as an option.

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